F.I.A Rec. N° 5028
Group 1 Series Production
AD0508/66 Touring

ROYAL AUTOMOBILE CLUB

31, Belgrave Square, London, S.W.1.

Form of recognition in accordance with
Appendix J to the International Sporting Code of the

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Manufacturer: British Motor Corporation in assoc. with Cooper Car Co.
Serial No. of chassis: K/A2S4 & C/A2S7
engine: 9F-SA-Y
Recognition is valid from: 1st. Jan. 66

Cylinder-capacity: 1275 cm3 77.9 in3
Model: Austin/Morris Mini Cooper "S"
Manufacturer: British Motor Corporation
Manufacturer: British Motor Corporation
List: 14

The manufacturing of the model described in this recognition form was started on 7.12.1964 and the minimum production of 5000 identical cars, in accordance with the specifications of this form was reached on 3.12.1965

Photograph A, ¾ view of car from front

F.I.A. Stamp

R.A.C. Stamp

No.5C2?

BMC

Model Mini Cooper "S" 1275

F.I.A. Rec.no.

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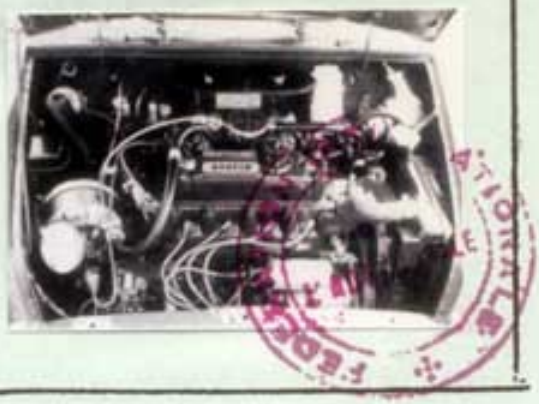

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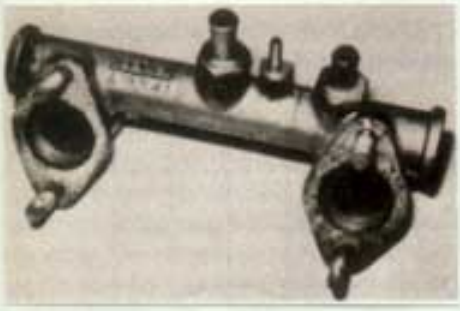
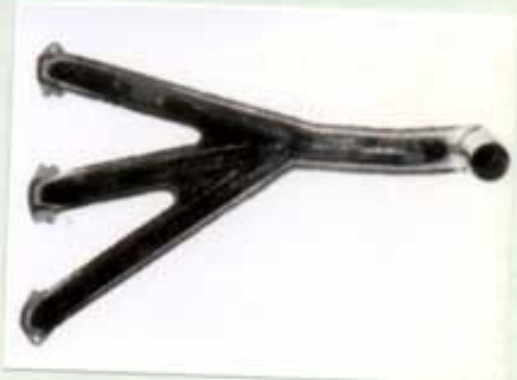
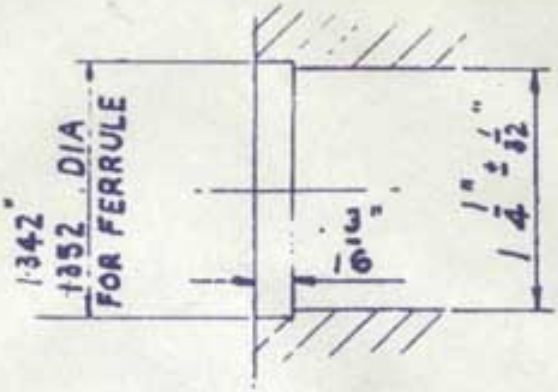


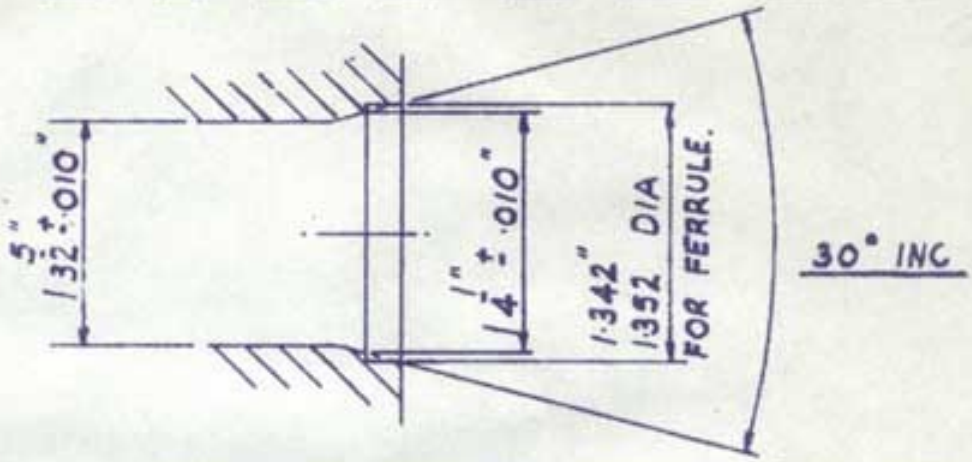


BMC Model Mini Cooper "S" 1275 F.I.A. Rec.no.

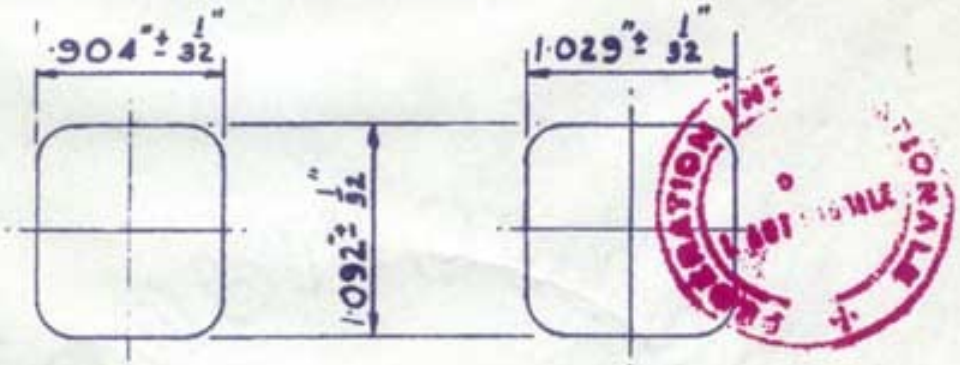
Drawing inlet manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



Drawing of entrance to inlet port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

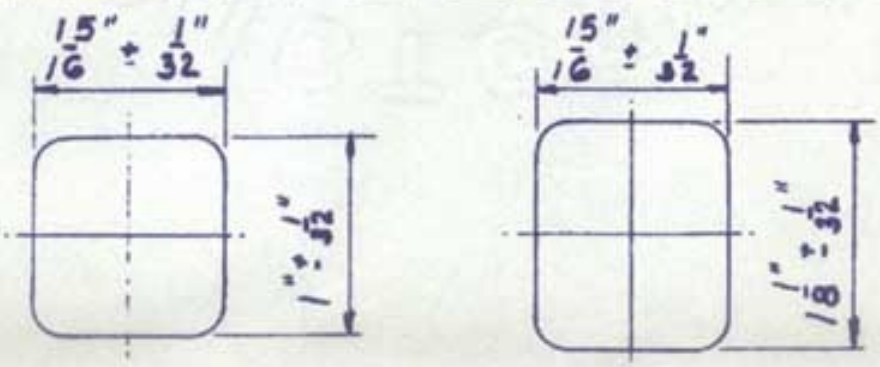


ing of exhaust manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



FRONT & REAR CENTRE

Drawing of exit to exhaust port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



No. 5028

Make BMC Model Mini Cooper "S" 1275 F.I.A. Rec. No. .....

NOTE 1.

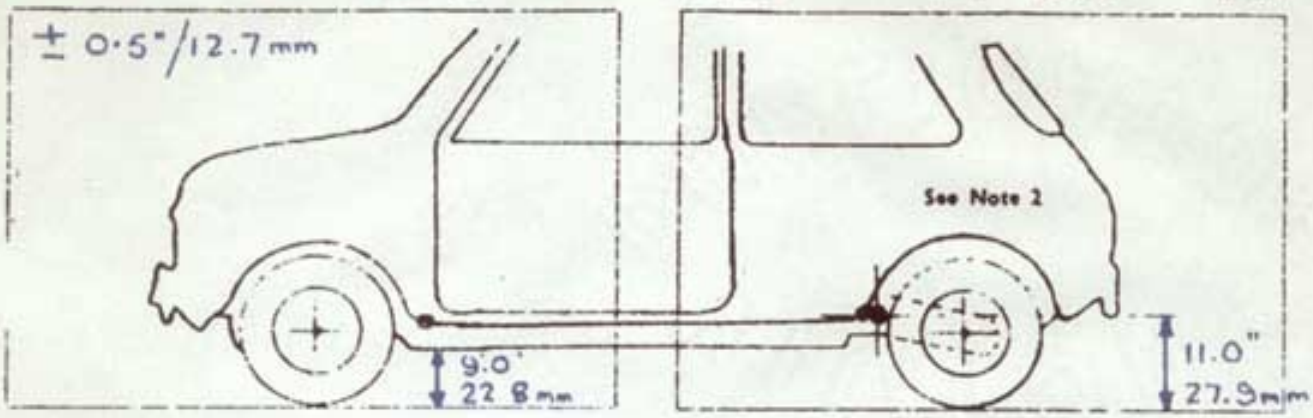
All dimensions must be given in two measuring systems, see Note 3.

CAPACITIES AND DIMENSIONS

1. Wheelbase — 2036.0 — 80.15 — inches

2. Front track (± 6.35 mm/0.25") — 1222.4 — mm. — 48.125 — inches

3. Rear track (± 6.35 mm/0.25") — 1176.0 — mm. — 46.31 — inches



4. Overall length of the car — 305.5 cm. — 120.25 inches

5. Overall width of the car — 141.0 cm. — 55.5 inches

6. Overall height of the car — 135.0 cm. — 53.0 inches

7. Capacity of fuel tank (reserve included)

For Group 2 Only 50.0 — gall. U.S. 11.0 — gall. Imp.

For Group 1 Only 25.0 ltrs. — " 5½ — "

8. Seating Capacity.

9. Weight. Total weight of the car with normal equipment, water, oil, and spare wheel but without fuel repair tools :

651.0 kg. — 1435.0 lbs.

NOTE 2.

Differences in track caused by the use of other wheels with different rim widths must be declared when recognition is requested for the wheels concerned. Specify ground clearance in relation to the track and give drawing of two easily recognisable points at front and rear at which measurements are taken. These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.

NOTE 3.

CONVERSION TABLE

1 inch/pouce	— 2.54	cm.	1 quart US	— 0.9464	ltrs.
1 foot/pied	— 30.4794	cm.	1 pint (pt)	— 0.568	ltrs.
1 sq. inch/pouce carre	— 6.452	$cm.^2$	1 gallon Imp.	— 4.546	ltrs.
1 cubic inch/pouce cube	— 16.387	$cm.^3$	1 gallon US	— 3.785	ltrs.
1 pound/livre (lb)	— 453.593	gr.	1 hundred weight (cwt.)	— 50.802	kg.

Make BMC Model Mini Cooper "S" 1275 F.I.A. Rec.no. NO.5028

CHASSIS AND COACHWORK (Photographs A, B and C)

20. Chassis/body construction : ~~separate~~ / unitary construction

21. Unitary construction, material(s) All steel

SEPARATE CONSTRUCTION - MATERIALS

22. Chassis

23. Coachwork
Material(s) All steel

24. Number of doors 2

25. Bonnet Steel

26. Boot Lid Steel

27. Rear Window Safety glass

28. Windscreen Toughened or laminated glass

29. Front door windows Safety glass

30. Rear door windows
Sliding system of door windows Horizontal channels

31. Material(s) of rear-quarter light Safety glass

ACCESSORIES AND UPHOLSTERY

38. Interior heating : yes - ~~no~~

39. Air conditioning : ~~yes~~ - no

40. Ventillation : yes - ~~no~~

41. Front seats, type of upholstery Leathercloth

42. Weight of front seat(s), complete with supports and rails, out of the car:
7.27 kg. 16.0 lbs. each

43. Rear seats, type of upholstery Leathercloth

44. Front bumper, material(s) Steel Weight 2.15 kg. 4.75 lbs.

45. Rear bumper, material(s) Steel Weight 2.15 kg. 4.75 lbs.

WHEELS

50. Type Pressed steel

51. Weight (per wheel, without tyre) 3.52 kg. lbs.

52. Method of attachment 4 studs

53. Rim diameter 254.0 mm. 10.0 ins.

54. Rim width 88.9 mm. 3.5 ins.

STEERING

60. Type Rack & Pinion

61. Servo-assistance : yes - no

62. Number of turns of steering wheel from lock to lock 2.33

63. In case of servo-assistance.

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SUSPENSION

70. Front suspension (photograph D), type Independent
71. Type of spring Hydrolastic displacer unit
72. Stabiliser (if fitted)
73. Number of shock absorbers 2 74. Incorporated in displacer unit
78. Rear suspension (photograph E), type Independent
79. Type of spring Hydrolastic displacer unit
80. Stabiliser (if fitted)
81. Number of shock absorbers 2 82. Type Incorporated in displacer unit

BRAKES (photographs F and G)

90. Method of operation Hydraulic
91. Servo-assistance (if fitted), type Diaphragm servo
92. Number of hydraulic master cylinders 1

		FRONT		REAR	
93. Number of cylinders per wheel		2		1	
94. Bore of wheel cylinder(s)	44.45	mm. 1.75	inches	15.875 mm. 0.625	inches
Drum Brakes					
95. Inside diameter		mm.	inches	177.8 mm. 7.0	inches
96. Length of brake linings		mm.	inches	171.5 mm. 6.75	inches
97. Width of brake linings		mm.	inches	31.75 mm. 1.25	inches
98. Number of shoes per brake		mm.	inches	mm.	inches
99. Total area per brake		mm2	sq.in.	1088 mm2 16.8	sq.in.
Disc Brakes					
100. Outside diameter		190.5 mm. 7.5	inches	mm.	inches
101 Thickness of disc		9.52 mm. 0.375	inches	mm.	inches
102 Length of brake linings	approx	69.85 mm. 2.75	inches	mm.	inches
103 Width of brake linings	approx	42.85 mm. 1.68	inches	mm.	inches
104 Number of pads per brake		2			
105 Total area per brake		5575.0 mm2 8.64	sq.in.	mm2	sq.in.

ENGINE (photographs J and K)

130. Cycle 4 stroke 131. Number of cylinders 4
132. Cylinder Arrangement In line
133. Bore 70.63 mm. 2.78 in. 134. Stroke 81.33 mm. 3.2 in.
135. Capacity per cylinder 318.7 cm3 19.4 cu.in.
136. Total cylinder capacity 1275 cm3 77.9 cu.in.
137. Material(s) of cylinder block Cast iron
138. Material(s) of sleeves (if fitted) Cast iron
139. Cylinder head, material(s) Cast iron 1
140. Number of inlet ports 2 141. Number of exhaust ports 2
142. Compression ratio 9.75:1
. Volume of one combustion chamber 21.4 cm3 1.3[illegible] cu.in.
144. Piston, material Aluminium alloy 145. Number of rings 4
146. Distance from gudgeon pin centre line to highest point of piston crown
37.91/38.03 mm. .492/1.4[illegible]
147. Crankshaft : ~~moulded~~ / Stamped 148. Type of crankshaft : integral/.....
149. Number of crankshaft main bearings 3
150. Material of bearing cap S.G. iron
151. System of lubrication : ~~dry sump~~ / oil in sump
152. Capacity, lubricant 5.11 ltrs. 9 pts. Quarts U.S.
153. Oil cooler : yes / ~~no~~ 154. Method of engine cooling Pressurised
155. Capacity of cooling system 2.98 ltrs. 5.25 pts. Quarts U.S.
156. Cooling fan (if fitted) dia. 16.51
157. Number of blades of cooling fan 16

Bearings

158. Crankshaft main, type Thin wall Dia. 50.82 mm.
159. Connecting rod, big end Thin wall Dia. 41.29 mm.

Weights

160. Flywheel (clean) 7.30 16.25 lbs.
161. Flywheel with clutch (all turning parts). 11.89
162. Crankshaft 11.43kg. 25.25 lbs. 163. Connecting rod
164. Piston with rings and pin 0.35

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FOUR STROKE ENGINES

170. Number of camshafts 1 171. Location Cylinder block

172. Type of camshaft drive Duplex chain

173. Type of valve operation OHV Pushrod & rocker

INLET (see page 4)*

180. Material(s) of inlet manifold Aluminium alloy

181. Diameter of valves 35.59/35.71 mm. 1.401/1.406 ins.

182. Max. valve lift 7.62 mm 0.300 in. 183. Number of valve springs 2 per valve

184. Type of spring Coil 185. Number of valves per cylinder 1

186. Tappet clearance for checking timing (cold) 0.53 mm. 0.021 ins.

187. Valves open at (with tolerance for tappet clearance indicated) 10°BTDC

188. Valves close at (with tolerance for tappet clearance indicated) 50°ABDC

189. Air filter, type Replaceable paper element

EXHAUST (see page 4)

195. Material(s) of exhaust manifold Steel pressing

196. Diameter of valves 30.86/30.96 mm. 1.214/1.219 ins.

197. Max. valve lift 8.10 mm. 0.318 198. Number of valve springs 2 per valve

199. Type of spring Coil 200. Number of valves per cylinder 1

201. Tappet clearance for checking timing (cold) 0.53 mm. 0.021 ins.

202. Valves open at (with tolerance for tappet clearance indicated) 51°BBDC

203. Valves close at (with tolerance for tappet clearance indicated) 21°ATDC

CARBURETION (photograph N)

210. Number of carburettors fitted 2 211. Type Variable choke

212. Make S.U. 213. Model HS2

214. Number of mixture passages per carburettor 1

215. Flange hole diameter of exit port(s) of carburettor 31.75 mm.

216. ~~Minimum diameter of venturi~~/minimum diam. with piston at maximum height 23.01 mm. 0.906 ins.

INJECTION (if fitted)

220. Make of pump 221. Number of plungers

222. Model or type of pump 223. Total number of injectors

224. Location of injectors

225. Minimum diameter of inlet pipe mm. ins.

For additional information concerning two-stroke engines and super-charged engines, see page 13.

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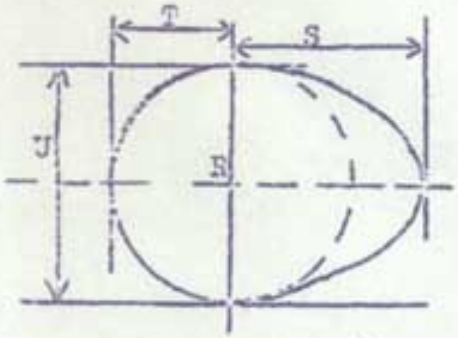
ENGINE ACCESSORIES

230. Fuel pump : electric.
231. No.fitted 1
232. Type of ignition system HT coil 233. No.of distributors 1
234. No. of ignition coils 1 235. No. of spark plugs per cylinder 1
236. Generator, number fitted 1 237. Method of drive Wedge belt
238. Voltage of generator 12 volts. 239. Battery, number 1
240. Location Luggage compartment
241. Voltage of battery 12 volts

ENGINE AND CAR PERFORMANCES (as declared by manufacturer in catalogue)

250. Max. engine output 75 (type of horsepower: BHP) at rpm
251. Max. rpm output at that figure
252. Max torque 80 lb. ft at 3000 rpm
253. Max speed of the car 152.9 km/hour 95.0 miles/hour



R = centre of camshaft.

Inlet cam

S = 20.37 mm.0.809 inches
T = 13.97 mm.0.[illegible] inches
U = 26.17 mm.1.[illegible] inches

Exhaust cam

S = 20.55 mm.0.809 inches
T = 13.79 mm.0.543 inches
U = 27.69 mm.1.09 inches

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DRIVE TRAIN

CLUTCH

260. Type of clutch Diaphragm spring 261. No of plates 1

262. Dia. of clutch plates 18.1 cm. 7.125 ins..

263. Dia. of linings, inside 13.34 cm. 5.25 ins.
outside 18.1 cm. 7.125 ins.

264. Method of operating clutch Hydraulic

GEAR BOX (photograph H)

270. Manual type, make BMC

271. No. of gear-box ratios forward 4 272. Synchronized forward ratios 3

273. Location of gear-shift

274. Automatic, make type

275. No. of forward ratios 276. Location of gear shift

277.	Manual Ratio	Manual No.teeth	Automatic Ratio	Automatic No.teeth	Alternative manual / automatic Ratio	Alternative manual / automatic No.teeth	Ratio	No.teeth
1	3.2	$\frac{26}{20} \times \frac{32}{13}$			2.57	$\frac{23}{22} \times \frac{32}{13}$		
2	1.916	$\frac{26}{20} \times \frac{28}{19}$			1.72	$\frac{23}{22} \times \frac{28}{17}$		
3	1.357	$\frac{26}{20} \times \frac{24}{23}$			1.25	$\frac{23}{22} \times \frac{24}{20}$		
4	1.0:1				1.0:1			
5								
6								
re-verse	3.2	$\frac{26 \times 18 \times 32}{20 \times 13 \times 18}$			2.57	$\frac{23 \times 18 \times 32}{22 \times 13 \times 18}$		

278. Overdrive, type

279. Forward gears on which overdrive can be selected

280. Overdrive ratio

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

FINAL DRIVE

290. Type of final drive Helical spur gear

291 Type of differential Bevel pinion

292. Type of limited slip differential (if fitted)

293. Final drive ratio 3.44:1

Number of teeth 62/18

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IMPORTANT - The conformity of the car with the following items of the present recognition form is to be disregarded during the scrutineering, when the vehicle has been entered in group 2 (Touring cars) or 3 (Grand Touring cars): 41, 72, 80, 91, 142, 143, 144, 145, 146, 153, 156, 157, 160, 161, 162, 163, 164, 182, 184, 186, 187, 188, 189, 199, 201, 202, 203, 212, 213, 215, 216, 222, 225, 230, 250, 251, 252, 253, and photographs I, M and N.

During the scrutineering of cars entered in group 4 (sportscars) only the following items of the present recognition form are to be taken into consideration: 1,2,3,9,20, 21, 22, 23, 24, 25, 26, 70, 71, 78, 79, 90, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 147, 148, 149, 150, 158, 159, 170, 171, 172, 173, 185, 200, 270, 271, 274, 275, 290, 291, 292 and photographs A, B, D, E, F, G, H, J, K and O.

The vehicle described in this form has been subject to the following amendments:

on 26/1/....1966 rec.no 5028 A/V List 2.....on.....19.. rec.no.....List.....
on.....19.. rec.no.....List.....on.....19.. rec.no.....List.....
on.....19.. rec.no.....List.....on.....19.. rec.no.....List.....
on.....19.. rec.no.....List.....on.....19.. rec.no.....List.....
on.....19.. rec.no.....List.....on.....19.. rec.no.....List.....

Optional equipment affecting preceeding information. This to be stated together with reference number.

293. Final drive ratio - 4.133:1
Number of teeth - 15/62

Alternative heavy duty export suspension:-

71. Hydrolastic displacer unit - Part Number C-21A.1819

79. Hydrolastic displacer unit - Part Number C-21A.1821